

Aluminum 356.0-F, Sand Cast

Categories: [Metal](#); [Nonferrous Metal](#); [Aluminum Alloy](#); [Aluminum Casting Alloy](#)

Material Notes: Data points with the AA note have been provided by the Aluminum Association, Inc. and are NOT FOR DESIGN.

Composition Notes:

If iron exceeds 0.45%, manganese content shall not be less than one-half iron content.
Composition information provided by the Aluminum Association and is not for design.


Key Words: Aluminium 356.0-F; UNS A03560; ISO 3522 and R2147 AISi7Mg; AA356.0-F

Vendors: No vendors are listed for this material. Please [click here](#) if you are a supplier and would like information on how to add your listing to this material.

Physical Properties	Metric	English	Comments
Density	2.68 g/cc	0.0968 lb/in ³	

Mechanical Properties	Metric	English	Comments
Hardness, Brinell	40.0 - 70.0	40.0 - 70.0	AA; Typical; 500 g load; 10 mm ball
Hardness, Knoop	78	78	Estimated from Brinell Hardness.
Tensile Strength, Ultimate	>= 131 MPa	>= 19000 psi	AA
Elongation at Break	>= 2.00 %	>= 2.00 %	AA; in 2 in. (50 mm) or 4D
Modulus of Elasticity	72.4 GPa	10500 ksi	In Tension; elastic modulus in compression is typically about 2% higher for aluminum alloys.
Poissons Ratio	0.330	0.330	
Machinability	50 %	50 %	0-100 Scale (100=best)
Shear Modulus	27.2 GPa	3950 ksi	
Shear Strength	83.0 MPa	12000 psi	Calculated

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.00000400 ohm-cm	0.00000400 ohm-cm	

Thermal Properties	Metric	English	Comments
Heat of Fusion	389 J/g	167 BTU/lb	
CTE, linear 	21.4 µm/m-°C @Temperature 20.0 - 100 °C	11.9 µin/in-°F @Temperature 68.0 - 212 °F	
	23.2 µm/m-°C @Temperature 20.0 - 300 °C	12.9 µin/in-°F @Temperature 68.0 - 572 °F	
Specific Heat Capacity	0.963 J/g-°C	0.230 BTU/lb-°F	
Thermal Conductivity	167 W/m-K	1160 BTU-in/hr-ft ² -°F	
Melting Point	557 - 613 °C	1030 - 1140 °F	
Solidus	557 °C	1030 °F	
Liquidus	613 °C	1140 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	677 - 816 °C	1250 - 1500 °F	
Solution Temperature	535 - 540.6 °C	995 - 1005 °F	hold at temperature for 12 hr; cool in water at 150 to 212 °F
Casting Temperature	677 - 788 °C	1250 - 1450 °F	

Component Elements Properties	Metric	English	Comments
Aluminum, Al	90.1 - 93.3 %	90.1 - 93.3 %	As remainder
Copper, Cu	<= 0.25 %	<= 0.25 %	
Iron, Fe	<= 0.60 %	<= 0.60 %	
Magnesium, Mg	0.20 - 0.45 %	0.20 - 0.45 %	
Manganese, Mn	<= 0.35 %	<= 0.35 %	
Other, each	<= 0.050 %	<= 0.050 %	
Other, total	<= 0.15 %	<= 0.15 %	
Silicon, Si	6.50 - 7.50 %	6.50 - 7.50 %	
Titanium, Ti	<= 0.25 %	<= 0.25 %	
Zinc, Zn	<= 0.35 %	<= 0.35 %	

[References](#) for this datasheet.

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error. We also ask that you refer to MatWeb's disclaimer and terms of use regarding this information. [Click here](#) to view all the property values for this datasheet as they were originally entered into MatWeb.